

w/ Jck S191



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400213-1
Job Sheet 178573



Part No: RBT400213-1

Job Qty: 10 ea

Part Name: Tab Bender Body



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 8/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400213-1 Rev F IPP Rev A 17.11.23 New issue DP Verify DD/IPP Rev B 18.03.08 DWG update
Rev. F DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		8/16/18	0.00	0.00	Start Up Waterjet2		ac 18/08/17
100	Waterjet	10 pcs		8/16/18	0.00	1.00	Waterjet 2 OMAX		ac 18/08/17
110	QC	10 pcs		8/16/18	0.00	0.00	QC2 Waterjet-4		ac 18/08/17
120	Mori Seiki	10 pcs		8/16/18	0.00	10.00	MORI NV5000-2		ac 18/09/02
130	QC	10 pcs		8/16/18	0.00	0.00	QC2 Machining-4		ac 18/09/02
140	QC	10 pcs		8/16/18	0.00	0.00	QC8-7		B.a 18-09-05
150	QC	10 pcs		8/16/18	0.00	0.00	QC5 Not required		
160	Outsource	10 pcs		8/16/18	0.00	0.00	Outsource4		ac 18-9-11
170	Packaging	10 pcs		8/16/18	0.00	0.00	Packaging2		SEP 20 2018
180	QC	10 pcs		8/16/18	0.00	0.00	QC6		SEP 22 2018
190	Packaging	10 pcs		8/16/18	0.00	0.00	Packaging3-2		SEP 22 2018
200	QC21-SA	10 Ea		8/16/18	0.00	0.00	QC21		ML5 18-09-20

Part Op 100 - 1-Cut as per Dwg Dwg Rev: F Prog Rev: F 2-Deburr if necessary
 Descriptions: 120 - 1-Machine as per folio FC282 FOLIO REV: _____ DWG REV: _____ 2-Deburr
 150 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.
 160 - Issue P/O to ATG : PO 040983 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	9.4000 sf (.94 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.250	9	39	0

Part Specifications

Specifications could not be found.

Plex 8/16/18 8:12 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S103351



Part: RBT400213-1

Job No: 178573

Serial No/Batch: S103351

Revision: F

Inspector:

Exp Date:

Instructions:

Date: 08/17/18

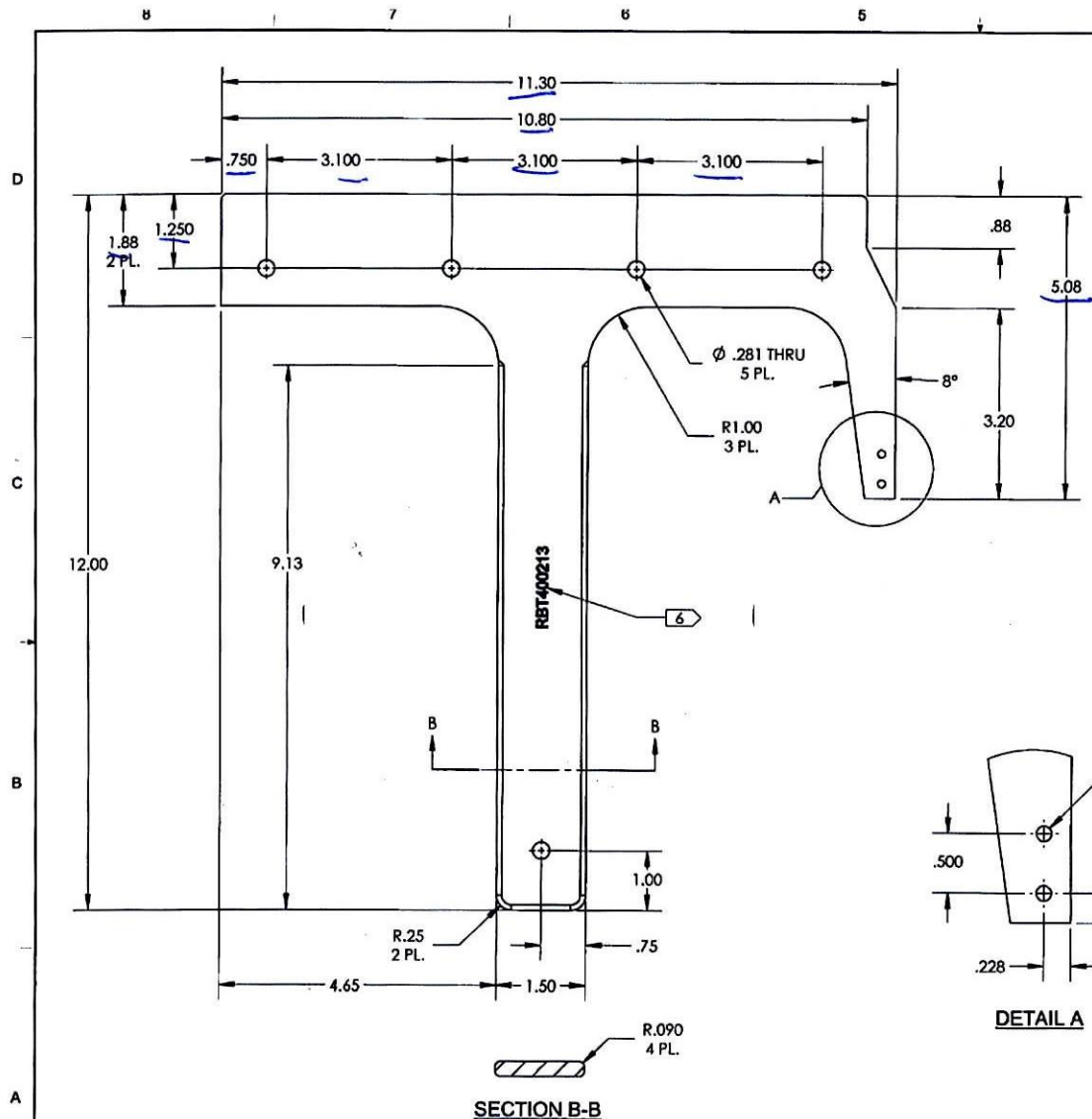
DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

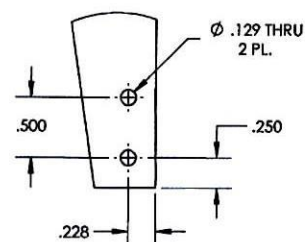
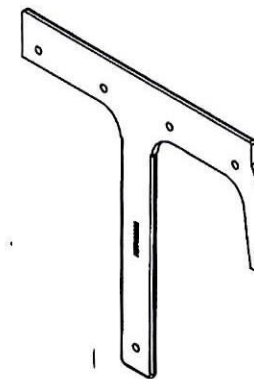
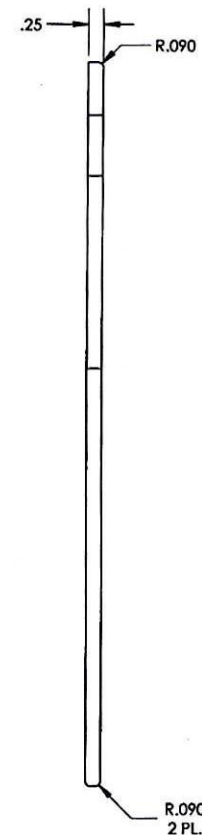
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
F	DRILL SIZE .280 CHANGED TO STANDARD DRILL SIZE .281. .125 CHANGED .129 ENGRAVING CHANGED FOR MACHINE ENGRAVE, TEMPLATE UPDATED, S/N REMOVED, DIMENSION 9.13 FOR RADIUS LENGHT ADDED	17-797	17.12.21	VM	ML



DETAIL A

SECTION B-B

RBT400213-1 TAB BENDER BODY

NOTES:

- 1) MATERIAL: 6061-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: RED ANODIZE
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: MACHINE ENGRAVE T/N AS SHOWN, 0.010" DEEP

DART AEROSPACE		Newbury, Ontario, Canada	
TAB BENDER BODY			
PART NO.		RBT400213-1	
TOOL NO.		RBT400213	
DESIGNED BY:		VM 12/21/2017	
DRAWN BY:		VM 01/02/2018	
CHECKED BY:		VM 01/02/2018	
MFG REVIEW BY:		DD 01/02/2018	
APPROVED BY:		ML 01/30/2018	
TOLERANCES:		FRACTIONS: ± 1/8 X: ± .01 ANGLES: ± .5° SURFACE: ROUNDED	
SCALE: NTS		SHEET 2 OF 7	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040983

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040983
PO Date: 9/11/18
Due Date: 10/5/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178084	D4842-4	Lower Cutter Body, RH Issue P/O to ATG :	Firmed	-	10/5/18	6 pcs	0 pcs	6 pcs	\$11.10/pcs	\$66.60
2	178085	D4842-3	Lower Cutter Body, LH Issue P/O to ATG : 1- Black Anodize as per Dwg D4842	Firmed	-	10/5/18	6 pcs	0 pcs	6 pcs	\$11.10/pcs	\$66.60
3	182247	647.7912	Clip ISSUE P/O: Hard Anodize, Color Black and Prime As Per Dwg. 647.7900	Firmed	-	10/5/18	56 pcs	0 pcs	56 pcs	\$10.45/pcs	\$585.20
4	181356	647.1613	Doubler Issue P/O to ATG : 1- Black Anodize as per Dwg, SEE NOTE #3 2- PRIME AS PER DWG, SEE NOTE #3 Certification of Conformity is required	Firmed	-	10/5/18	40 pcs	0 pcs	40 pcs	\$8.75/pcs	\$350.00
5	181374	647.7918	Bracket ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG. (SEE NOTE 2)	Firmed	-	10/5/18	30 pcs	0 pcs	30 pcs	\$11.75/pcs	\$352.50
6	179154	646.3310	LH Half - Upper Cutter Assembly Issue P/O to ATG : 1- Black Anodize as per Dwg 646.3300	Firmed	-	10/5/18	16 pcs	0 pcs	16 pcs	\$18.95/pcs	\$303.20

9/17/2018

PURCHASE ORDER



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040983

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	179155	646.3311	RH Half - Upper Cutter Assembly Issue P/O to ATG :	Firmed	-	10/5/18	16 pcs	0 pcs	16 pcs	\$18.95/pcs	\$303.20
8	178573	RBT400213-1	Tab Bender Body -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	10/5/18	12 pcs	0 pcs	12 pcs	\$13.35/pcs	\$160.20

12 X

SEP 20 2018

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Grand Total: \$2,187.50

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/17/18 10:13 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916082

Date: 20-Sep-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 12 each	Part: RBT400213-1 ✓ Tab Bender Body Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant .0004-.0010" (.4 - 1 mils). Job: 23739 PO: PO040983 ✓ Rev: F Line: 8		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>20/9/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

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